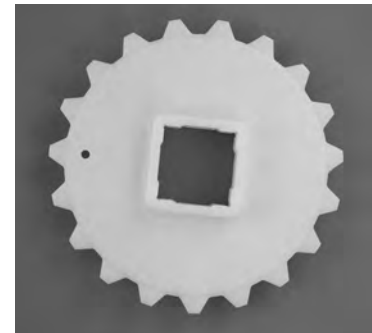


## Molded Sprocket

No. of Teeth (Chordal Action)	Nom. Pitch Dia. in.	Nom. Pitch Dia. mm	Nom. Outer Dia. in.	Nom. Outer Dia. mm	Nom. Hub Width in.	Nom. Hub Width mm	Available Bore Sizes				
							U.S. Sizes		Metric Sizes		
							Round in.	Square in.	Round mm	Square mm	
6 (13.40%)	2.0	51	2.1	53	0.75	19		1.0			
11 (4.05%)	3.5	89	3.7	94	0.75	19		1.0		40	
								1.5			
19 (1.36%)	6.1	155	6.3	160	1.25	32		1.5		40	
								2.5		60	
										65	



- 1 - Pitch diameter
- 2 - Outer diameter
- 3 - Hub width

## Split Metal Sprocket

No. of Teeth (Chordal Action)	Nom. Pitch Dia. in.	Nom. Pitch Dia. mm	Nom. Outer Dia. in.	Nom. Outer Dia. mm	Nom. Hub Width in.	Nom. Hub Width mm	Available Bore Sizes				
							U.S. Sizes		Metric Sizes		
							Round in.	Square in.	Round mm	Square mm	
11 (4.05%)	3.5	89	3.7	94	1.5	38		1.5		40	
19 (1.36%)	6.1	155	6.3	160	1.5	38		1.5		40	
								2.5		60	
										65	



## Streamline/No-Cling Flights

Available Flight Height		Available Materials
in.	mm	
1.5	38	Polypropylene, Polyethylene, Acetal

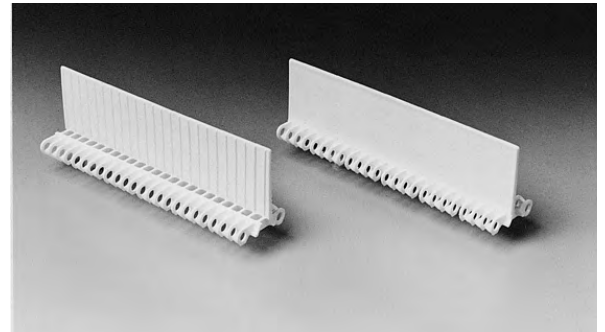
**Note:** Flights can be cut down to any height required for a particular application.

**Note:** No fasteners are required.

**Note:** One side of the flight is smooth (Streamline) while the other is ribbed vertically (No-Cling).

**Note:** Flights can be provided in linear increments of 1 in. (25 mm).

**Note:** The minimum indent (without sideguards) is 0.5 in. (13 mm).



## Sideguards

Available Sizes		Available Materials
in.	mm	
2	51	Polypropylene, Polyethylene, Acetal

**Note:** Sideguards are used with Flush Grid belts to ensure product containment, they are of the standard overlapping design, and are an integral part of the belt, fastened by the hinge rods.

**Note:** The minimum indent is 0.75 in. (19 mm).

**Note:** The standard gap between the sideguards and the edge of a flight is 0.06 in. (2 mm).

**Note:** When going around the 6 and 11 tooth sprockets, the sideguards fan out, opening a gap at the top of the sideguard which might allow small products to fall out. The sideguards stay completely closed when wrapping around the 19 tooth sprocket.

**Note:** Standard sideguard orientation is angled inward toward the product. If needed, sideguards can be angled outward toward the conveyor.

