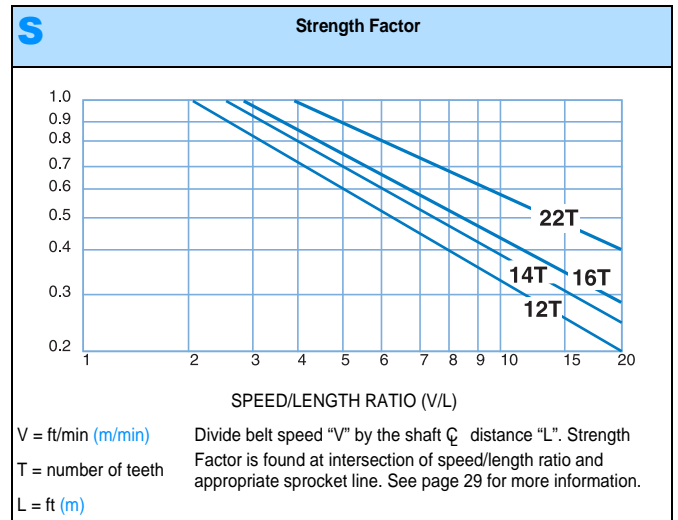
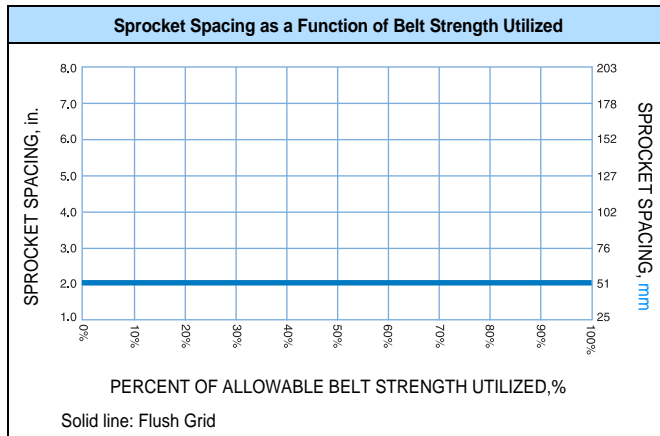


Sprocket and Support Quantity Reference Flush Grid				
Belt Width Range ^a		Minimum Number of Sprockets Per Shaft ^b	Wearstrips	
in	mm		Carryway	Returnway
12-14	305-356	5	Only use a chevron pattern or flat continuous carryway. Do not use straight, parallel wearstrips.	Only use a chevron pattern or flat continuous carryway. Do not use straight, parallel wearstrips.
15-18	381-457	7		
20	508	9		
24	610	11		
30	762	13		
32	813	15		
36	914	17		
42	1067	19		
48	1219	23		
54	1372	25		
60	1524	29		
72	1829	35		
84	2134	41		
96	2438	47		
108	2743	53		
120	3038	59		
For Other Widths, Use Odd Number of Sprockets ^{cd} at Maximum 2 in (51 mm) \varnothing Spacing				

- a. Belts are available in 1.00 in (25.4 mm) increments beginning with 12 in (305 mm). If the actual width is critical, contact Customer Service.
- b. These are the minimum number of sprockets. Additional sprockets may be required for heavily loaded applications.
- c. The center sprocket should be locked down. With only two sprockets, fix the sprocket on the drive journal side only.
- d. For drive shaft, use an odd number of sprockets at maximum of 2.00 in (50.8 mm) centerline spacing.



Ultra Abrasion Resistant Polyurethane Sprocket ^a											
No. of Teeth (Chordal Action)	Nom. Pitch Dia. in	Nom. Pitch Dia. mm	Nom. Outer Dia. in	Nom. Outer Dia. mm	Nom. Hub Width in	Nom. Hub Width mm	Available Bore Sizes				
							U.S. Sizes		Metric Sizes		
							Round in	Square in	Round mm	Square mm	
16 (1.92%)	7.8	198	7.9	201	1.5	38		2.5		60	
22 (1.02%)	10.6	269	10.9	277	1.5	38		2.5 3.5		60	



a. Contact Customer Service for lead times.