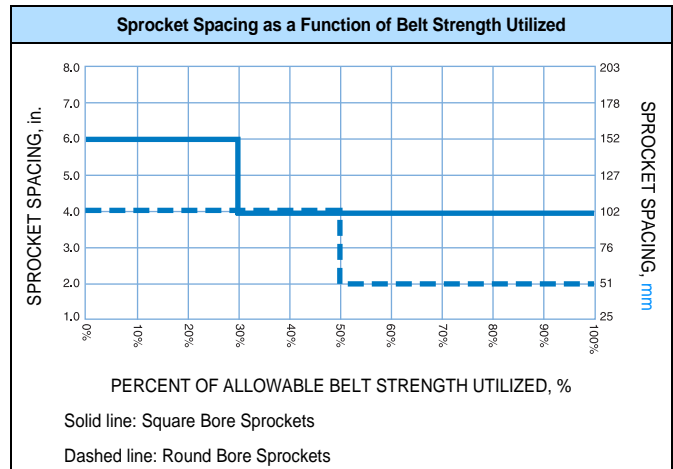
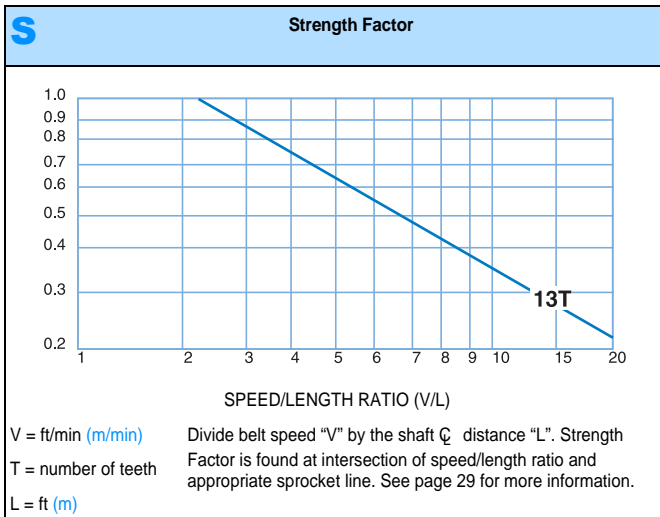



Sprocket and Support Quantity Reference				
Belt Width Range ^a		Minimum Number of Sprockets Per Shaft ^b	Wearstrips	
in.	mm		Carryway	Returnway
24	610	4	2	2
26	660	4	2	2
28	711	5	2	2
30	762	5	2	2
32	813	5	2	2
34	864	6	2	2
36	914	6	2	2
38	965	6	3	3
40	1016	7	3	3
42	1067	7	3	3
44	1118	7	3	3
46	1168	8	3	3
48	1219	8	3	3
50	1270	8	3	3
52	1321	9	3	3
54	1372	9	3	3
56	1422	9	3	3
58	1473	10	3	3
60	1524	10	3	3

- a. If your belt width exceeds a number listed in the table, please refer to the sprocket and support material minimums for the next larger width range listed. Belts are available in 1.00 in. (25.4 mm) increments beginning with minimum width of 24 in. (609.6 mm). If the actual width is critical, consult Customer Service.
- b. These are the minimum number of sprockets. Additional sprockets may be required for heavily loaded applications.



Acetal Sprocket ^a										
No. of Teeth (Chordal Action)	Nom. Pitch Dia. in	Nom. Pitch Dia. mm	Nom. Outer Dia. in	Nom. Outer Dia. mm	Nom. Hub Width in	Nom. Hub Width mm	Available Bore Sizes			
							U.S. Sizes		Metric Sizes	
							Round in	Square in	Round mm	Square mm
13 (1.92%)	6.2	157.5	6.4	162.6	1.2	30.5	1-7/16 1-1/2 2	1.5 2.5		40 60



a. Contact Customer Service for lead times.