

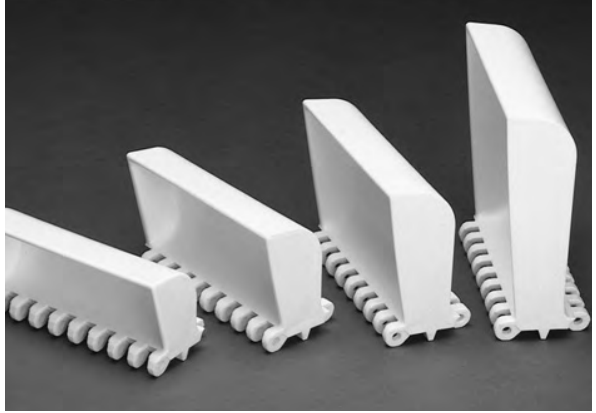
Bucket Flights^a

Available Flight Height		Available Materials
in	mm	
2.25 ^b	57 ^b	Polypropylene, Polyethylene, Acetal, Detectable Polypropylene ^c
3	76	
4	102	
6	152	

Note: Each flight rises out of its supporting module, molded as an integral part. No fasteners are required.

Note: The minimum indent (without sideguards) is 1.3 in (33 mm).

Note: Bucket flights and Scoop flights can be cut and combined for custom built belts. Contact Customer Service for details.



- a. Contact Customer Service for availability.
- b. 2.25 in (57 mm) Bucket Flight only available in Polypropylene.
- c. Detectable Polypropylene can be sensed with metal detection equipment. Testing the material on a metal detector in a production environment is the best method for determining detection sensitivity.

3-Piece Perforated Bucket and Scoop Flights

Available Flight Height		Available Materials
in	mm	
4	102	Polypropylene, Polyethylene ^a , Acetal ^a

Note: Flights consist of 3 pieces: the base module, the attachment, and the rod.

Note: Flight surface has 30% open area. Opening size (approximate) is 0.130 in (3.3 mm) x 2.40 in (70.0 mm).

Note: Belt surface has 0% open area. Base Module is S800 Flat Top Open Hinge design.

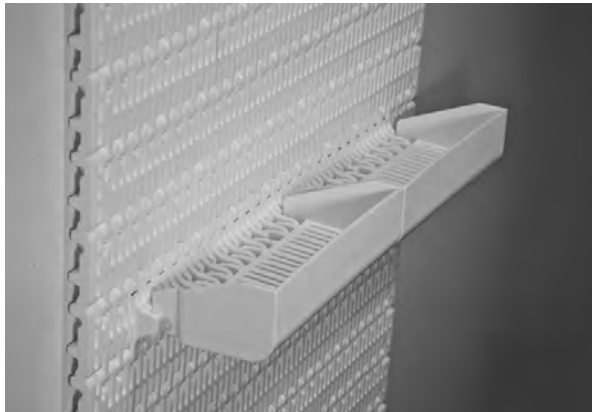
Note: Open slots improve drainage for inclines.

Note: The minimum indent (without Sideguards) is 2.00 in (50.8 mm).

Note: Flights can be cut and combined for custom built belts. Contact Customer Service for details.

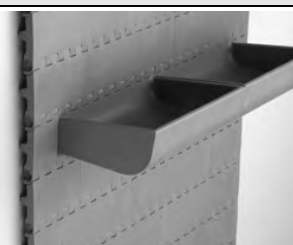
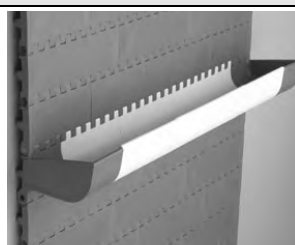
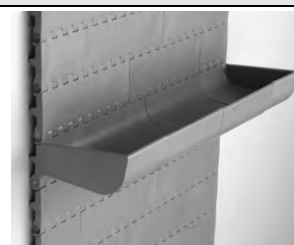
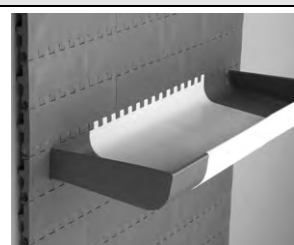
Note: Not for use with S800 Perforated Flat Top (slotted version with 18% open area) and S800 Flush Grid Nub Top.

Note: Bucket profile has a 0.27 in (6.9 mm) gap between belt's top surface and bottom surface of bucket side panel.



- a. Contact Customer Service for availability.

Combining Bucket Flights and Scoop Flights

			
6 in (152 mm) bucket flights with indent	3 in (76 mm) bucket flight and scoop flights, no indent	4 in (102 mm) bucket flight and scoop flights, no indent	6 in (152 mm) bucket flight and scoop flights with indent

Note: Bucket flights and Scoop flights can be cut and combined for custom built belts. Contact Customer Service for details.