

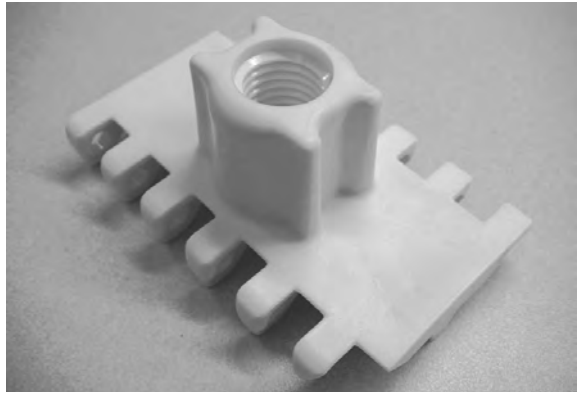
Threaded Barrel Attachments

Available Materials	
Acetal	

Note: Attaches to S800 Open Hinge Flat Top modules—4 in (102 mm) wide.

Note: 3/4"-10 thread

Note: Commonly used on poultry cone assemblies for the manual deboning process.



Sideguards

Available Sizes		Available Materials
in	mm	
2	51	Polypropylene, Polyethylene, Acetal, Detectable Polypropylene ^a
3	76	
4	102	
6	152	

Note: Standard overlapping design and are an integral part of the belt, with no fasteners required.

Note: Fastened by the hinge rods.


Note: The normal gap between the sideguards and the edge of a flight is 0.3 in (8 mm).

Note: When going around the 6 and 8 tooth sprocket, the sideguards will fan out, opening a gap at the top of the sideguard which may allow small products to fall out. The sideguards stay completely closed when going around the 10, 12 and 16 tooth sprockets.

Note: The minimum indent is 0.7 in (18 mm) except for Flush Grid which is 1.3 in (33 mm).

Note: Detectable Polypropylene is only available in 2 in (51 mm) and 4 in (102 mm).

Note: Standard sideguard orientation is angled inward toward the product. If needed, sideguards can be angled outward toward the conveyor.



a. Detectable Polypropylene can be sensed with metal detection equipment. Testing the material on a metal detector in a production environment is the best method for determining detection sensitivity.

Molded-in Sideguards

Available Sizes		Available Materials
in	mm	
4	102	Polypropylene, Polyethylene, Acetal, Detectable Polypropylene ^a

Note: Molded as an integral part of the belt, with no fasteners required.

Note: Part of Intralox's EZ Clean product line.

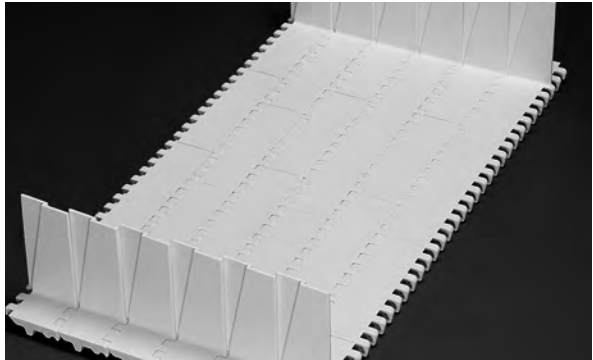
Note: Standard 4 in (102 mm) height can be cut to suit application.

Note: Overlapping sideguards open fully when wrapping around sprocket, allowing greater access during cleaning. Sideguards will open partially on forward bends of elevating conveyors.

Note: The molded indent is 1.3 in (33 mm).

Note: The minimum backbend radius is 12 in (305 mm).

Note: Sideguards can be spliced into all Series 800 Belt Styles, except Series 800 Perforated Flat Top (18% open Area) and Series 800 Flush Grid Nub Top.



a. Detectable Polypropylene can be sensed with metal detection equipment. Testing the material on a metal detector in a production environment is the best method for determining detection sensitivity.